

Murlidhar Ratanlal Exports Limited

Unit : HASTINGS JUTE MILL

Daily Spinning Efficiency Report For 02-MAY-24
(Based On Std, Spped, Twist)

Qual Code	Group Code	Frame Type	Qual Desc	Count Nomi Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod			B- Shift Prod			C- Shift Prod			TODAY TOTAL Prod			Target		
								Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod
33	16	A/D 4 1/4 (100)	HESSIAN WARP	8.5	9.01	3800	4.53	8	2161	85.10	8	2175	85.65	8	2020	84.85	24	6356	85.20	5968	80	388
Sub Group Tot & Average Nomi Count				8.50	Actual Count :	9.01		8	2161		8	2175		8	2020		24	6356	85.20	5968		388
52	31	S/D 4 3/4 (120)	SACKING WARP	14	13.26	3600	3.6	6	3212	80.10	6	3232	80.60	6	3030	80.60	18	9474	80.43	9423	80	51
Sub Group Tot & Average Nomi Count				14.00	Actual Count :	13.26		6	3212		6	3232		6	3030		18	9474	80.43	9423		51
33	21	A/D 4 1/4 (110)	HESSIAN WARP	8.5	9.01	3800	4.28	5	1585	85.77	5	1585	85.77	5	1494	86.24	15	4664	85.92	4614	85	50
33	21	S/D 4 1/4 (110)	HESSIAN WARP	8.5	9.01	3800	4.28	11	3474	85.45	11	3484	85.70	11	3282	86.11	33	10240	85.75	10151	85	89
36	22	A/D 4 1/4 (110)	HESSIAN WEFT	9	9.58	3700	4.18	3	980	83.38	3	960	81.68	3	900	81.68	9	2840	82.26	2589	75	251
42	31	S/D 4 1/4 (100)	SACKING WARP	10.5	10.05	3700	4.01	27	8484	80.68	27	8484	80.68	28	8333	81.51	82	25301	80.95	25004	80	297
52	31	S/D 4 1/4 (100)	SACKING WARP	13	12.18	3600	3.75	8	3151	80.20	8	3161	80.46	8	2979	80.88	24	9291	80.51	9233	80	58
52	31	S/D 4 3/4 (120)	SACKING WARP	13	12.18	3600	3.75	7	3311	80.26	7	3311	80.26	7	3131	80.96	21	9753	80.48	9694	80	59
52	31	S/D 4 3/4 (96)	SACKING WARP	13	12.18	3600	3.75	4	1515	80.34	4	1515	80.34	4	1433	81.05	12	4463	80.57	4432	80	31
52	31	S/D 4 1/4 (120)	SACKING WARP	13	12.18	3600	3.75	11	5200	80.22	11	5225	80.60	11	4919	80.94	33	15344	80.58	15234	80	110
52	31	S/D 4 1/4 (110)	SACKING WARP	13	12.18	3600	3.75	13	5636	80.25	13	5686	80.97	13	5335	81.03	39	16657	80.74	16503	80	154
Sub Group Tot & Average Nomi Count				11.29	Actual Count :	10.87		89	33336		89	33411		90	31806		268	98553	81.97	97454		1099
81	36	S/D 4 3/4 (120)	SACKING WEFT	23	20.68	3200	2.73	6	5880	80.22	6	5880	80.22	6	5500	80.03	18	17260	80.16	17226	80	34
81	36	S/D 4 3/4 (96)	SACKING WEFT	23	20.68	3200	2.73	2	1560	79.81	2	1560	79.81	2	1460	79.67	6	4580	79.76	4594	80	-14
Sub Group Tot & Average Nomi Count				23.00	Actual Count :	20.68		8	7440		8	7440		8	6960		24	21840	79.96	21820		20
34	17	A/D 4 1/4 (110)	HESSIAN WEFT	8.5	9.58	3800	4.53	4	1280	86.19	4	1260	84.84	4	1200	86.19	12	3740	85.73	3708	85	32
Sub Group Tot & Average Nomi Count				8.50	Actual Count :	9.58		4	1280		4	1260		4	1200		12	3740	85.73	3708		32
33	21	S/D 4 1/4 (108)	HESSIAN WARP	8.5	9.01	3800	4.45	4	1199	85.89	4	1199	85.89	4	1133	86.57	12	3531	86.11	3486	85	45
Sub Group Tot & Average Nomi Count				8.50	Actual Count :	9.01		4	1199		4	1199		4	1133		12	3531	86.11	3486		45
Grand Total & Average Nomi Count				11.84	Actual Count :	11.42		119	48628		119	48717		120	46149		358	143494	81.57	141859		1635
Total Sprindale Run :				38704	Actual Prod. Per 100 Sprindale :				370.747	Target Prod. Per 100 Sprindale :				366.523								

SUMMARY AT A GLANCE

Frame	Installed	Running	Idle
1 A/D 4 1/4 (100)	24	24	0
2 A/D 4 1/4 (110)	36	36	0
3 S/D 4 1/4 (100)	132	106	26
4 S/D 4 1/4 (108)	12	12	0
5 S/D 4 1/4 (110)	72	72	0
6 S/D 4 1/4 (120)	36	33	3
7 S/D 4 3/4 (96)	33	18	15
8 S/D 4 3/4 (120)	57	57	0
9 O/M 5 1/2 (80)	12		12
Total:	414	358	56

Quality	Frame Run	Spindle	Actual Prod	Target Prod	Efficiency(%)	Difference
HESSIAN WARP	84	8976	24791	24219	85.69	4139.71
HESSIAN WEFT	21	2310	6580	6297	84.2	1234.93
SACKING WARP	229	24682	90283	89523	80.68	21620.41
SACKING WEFT	24	2736	21840	21820	80.07	5434.69
	358	38704	143494	141859	81.57	32429.74

Machine Running Summary As per attendance

Mac Type	Shift A	Shift B	Shift C	Total