

SHAKTIGARH TEXTILE AND INDUSTRIES LIMITED
Unit : SHAKTIGARH TEXTILE AND INDUSTRIES LTD

Monthly Spinning Efficiency Report From 01-MAY-23 to 05-MAY-23
 (Based On Std Count, Speed, Twist)

GroupDesc Code	Qual Code	Frame Type	Count Noml Lb.	In Lb. Actl	Act. Coun t	No Of	No Of Spindle	Avg Spdl Speed	Avg Twist	Dely In Inch	Kgs/ Spdl/Hr Actual	Production In Kg		Effi Actual	Effi Target	Target Prodn Kg	Diff Prodn Kg
												Theo	Actual				
F	HESSIAN WARP	1	S/D 4 1/4"	8.00	8.49	79	8690	3800	4.39	866	0.2652	24893	18053	69.09	85	21158	-3105
			(110)														
F	HESSIAN WARP	2	S/D 4 1/4"	9.00	8.93	36	3600	3800	4.09	929	0.3056	12557	8617	69.07	85	10675	-2058
			(100)														
F	HESSIAN WARP	36	A/D 4 1/4"	8.00	8.23	116	11600	3600	4.39	820	0.2659	31339	24160	75.31	85	26638	-2478
			(100)														
Sub Group Tot & Average				8.33	8.55	231	23890				0.2789	68789	50830	71.16		58471	-7641
C	SACKING WEFT	39	S/D 5 1/2"	22.00	21.11	1	80	2500	2.73	916	0.7341	677	460	70.82	80	542	-82
			(80)														
C	SACKING WEFT	42	S/D 4 3/4"	22.00	21.43	65.5	6812	3300	2.73	1209	1.1108	74708	59270	81.81	80	59766	-496
			(104)														
F	SACKING WARP	3	S/D 4 1/4"	9.50	9.97	106.5	10650	3700	4	925	0.3597	38501	30003	74.29	80	30800	-797
			(100)														
F	SACKING WARP	30	S/D 4 1/4"	13.00	12.98	39	3900	3700	3.8	974	0.5082	20505	15526	76.41	80	16404	-878
			(100)														
F	SACKING WARP	30	S/D 4 1/4"	13.00	13.16	9.5	1045	3700	3.8	974	0.4998	5520	4091	73.57	80	4416	-325
			(110)														
F	SACKING WARP	34	S/D 4 3/4"	13.00	12.91	48	4992	3600	3.75	960	0.5162	25624	20186	79.38	80	20500	-314
			(104)														
F	SACKING WARP	5	S/D 4 1/4"	9.50	10.02	128	14080	3700	4	925	0.3561	51028	39270	73.10	80	40822	-1552
			(110)														
Sub Group Tot & Average				14.57	14.51	397.5	41559				0.5836	216563	168806	75.62		173250	-4444
Grand Total & Average				10.87	11.09	628.5	65449				0.4922	285352	219636	75.88		231721	-12085
Total Sprindale Run :				65449	Actual Prod. Per 100 Sprindale :				335.583	Target Prod. Per 100 Sprindale :				354.048			

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												Theo	Actual				
TOTAL WRK HOURS			94														
TOTAL WRK SHIFT			12														
TOTAL WRK DAYS			4														
TOTAL PRODUCTION			219636														
AVG. PRODUCTION PER HOUR			2336.55														
AVG. PRODUCTION PER SHIFT			18303														
AVG. PRODUCTION PER DAY			54909														

Frame	Installed	Running	Idle	Quality	Frame Run	Spindle	Actual Pro	Efficiency(%)	Target Prod	Difference
1 A/D 4 1/4" (100)	40	116	-76	HESSIAN WARP	231	23890	50830	71.45	58471	7641
2 S/D 4 1/4" (100)	64	181.5	-117.5	SACKING WARP	331	34667	109076	74.85	112942	3866
3 S/D 4 1/4" (110)	108	216.5	-108.5	SACKING WEFT	66.5	6892	59730	81.35	60308	578
4 S/D 4 3/4" (104)	48	113.5	-65.5							
6 S/D 5 1/2" (80)	24	1	23							
Total:	284	628.5	-344.5		628.5	65449	219636	75.88	231721	12085