

MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: GONDALPARA JUTE MILL

Qualitywise Efficiency Report For 18-APR-24

HESSIAN SKG.

Print Date : 03-MAY-24 04:46 PM

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Wastage : 0.00

Shift	T/Hrs	L/Hrs	W/Hrs																
A	8.00	-	0.00	8.00															
B	8.00	-	0.00	8.00															
C	7.50	-	0.00	7.50	23.50														
Qlty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) MTR	Gms/MTR	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical MTR	No of Loom	Kgms/Loom/Day
33	5	7	22.5	5 X 7 - 22.5" / 9.14 OZS		37"	130	119	465		55335	283	15679.80	16583.57	80.3		175797.51	248	189.43
33	5	7	22.5	5 X 7 - 22.5" / 9.14 OZS		32"	130	119	154		18326	283	5192.88	5513.63	80.0		58448.41	80	194.48
33 -->									619		73661		20872.68	22097.20	80.2		234245.92	328	190.91
Qlty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) MTR	Gms/MTR	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical MTR	No of Loom	Kgms/Loom/Day
33	5	7	22.5	5 X 7 - 22.5" /S4 9.14 OZS		37"	130	150	175		26250	283	7486.50	10928.81	57.8		115853.10	111	200.78
34 -->									175		26250		7486.50	10928.81	57.8		115853.10	111	202.34
Qlty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) MTR	Gms/MTR	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical MTR	No of Loom	Kgms/Loom/Day
10	5	7	32.0	5 X 7 - 32 / 12.57 OZS	PS	52"	118	114	9		1026	390	399.78	669.37	50.8		5149.03	8	150.05
28	5	7	42.0	5 X 7 - 42" / 16.50 OZS	PS	52"	118	114	7		798	512	408.17	878.77	39.5		5149.03	8	153.22
35 -->									16		1824		807.95	1548.14	45.2		10298.06	16	151.49
1	Grand Total :								810		101735		29167.13	34574.15	73.5		360397.08	455	192.31

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: GONDALPARA JUTE MILL

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Shift	T/Hrs	L/Hrs	W/Hrs	
A	8.00	-	0.00	8.00
B	8.00	-	0.00	8.00
C	7.50	-	0.00	7.50
				23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. No of		NOC	Tot(act) MTR	Gms/ MTR	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical MTR	No of Loom	Kgms/ Loom/Day	
	Porter	Sorts	Width	Description				Length	Cuts											
2	8	7	44.0	8 X 7 - 44" / 6.6 OZS.		52"	160	140	40		5600	205	1145.60	1231.47	63.4		18021.59	35	98.40	
259	9	8	30.0	9 X 8 - 30" / 5.25 OZS		52"	160	140	106		14840	163	2414.68	2594.81	63.4		47757.22	106	68.46	
387	11	11	31.5	11 X 11 - 31.5" / 7.00 OZS		52"	160	140	7		980	217	212.66	237.01	61.0		3276.65	10	63.80	
388	9	8	31.5	9 X 8 - 31.5" / 5.50 OZS		52"	160	140	6		840	171	143.22	154.08	63.4		2703.24	6	71.82	
389	9	8	39.4	9 X 8 - 39.39" / 6.89 OZS		52"	160	140	6		840	214	179.40	192.83	63.4		2703.24	6	89.88	
									66 -->		165		23100	4095.56	4410.20	63.2		74461.94	163	75.38
<b>Grand Total :</b>										165		23100	4095.56	4410.20	63.2		74461.94	163	75.38	

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs	
A	8.00	- 0.00	8.00	
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Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) MTR	Gms/ MTR	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical MTR	No of Loom	Kgms/ Loom/Day			
	Porter	Sorts	Width	Description																		
321	11	11	54.0	54.0" - 9.34 OZS / 40" 11.00 X 11.00		190"		200	12		2432	285	950.69	1221.81	62.3		3990.12	18	158.46			
383	13	13	50.0	50.0" - 8.5 OZS/40" 13.00 X 13.00		190"		200	1		264	259.4	86.97	96.81	71.9		375.14	2	130.47			
384	13	13	50.0	50.0" - 8.5 OZS/40" 13.00 X 13.00 (D)		350"		400	3		1416	259.4	466.49	290.42	128.5		1125.42	10	139.95			
385	8	7	70.0	70.0"-6.0 OZS/40" - 8 X 7		190"		200	2		455	183.1	148.13	177.67	66.7		696.69	2	222.21			
386	11	10	60.0	60.0" - 8.5 OZS / 40" 11.00 X 10.00		190"		200	11		2323	259.4	918.34	1208.16	60.8		3901.45	16	172.20			
390	13	13	45.0	45.0" - 8.5 OZS/40" 13 X 13		190"		200	27		5563	259.4	1649.40	1873.24	70.4		8065.49	43	115.08			
									<b>67 --&gt;</b>		<b>56</b>		<b>12453</b>		<b>4220.02</b>		<b>4868.11</b>	<b>73.5</b>		<b>18154.31</b>	<b>91</b>	<b>139.12</b>
<b>3</b>	<b>Grand Total :</b>								<b>56</b>		<b>12453</b>		<b>4220.02</b>		<b>4868.11</b>	<b>73.5</b>		<b>18154.31</b>	<b>91</b>	<b>139.12</b>		

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