

**SHAKTIGARH TEXTILE AND INDUSTRIES LIMITED**

**Unit : SHAKTIGARH TEXTILE AND INDUSTRIES LTD**

Monthly Spinning Efficiency Report From 01-MAY-23 to 10-MAY-23  
(Based On Std Count, Speed, Twist )

GroupDesc Code	Qual Code	Frame Type	Count Noml Lb.	In Lb. Actl	Act. Coun t	No Of	No Of Spindle	Avg Spdl Speed	Avg Twist	Dely In Inch	Kgs/ Spdl/Hr Actual	Production In Kg		Effi Actual	Effi Target	Target Prodn Kg	Diff Prodn Kg
												Theo	Actual				
F	HESSIAN WARP	1	S/D 4 1/4"	8.00	8.48	163	17930	3800	4.39	866	0.2720	51346	38198	70.63	85	43642	-5444
			(110)														
F	HESSIAN WARP	2	S/D 4 1/4"	9.00	8.91	74	7400	3800	4.09	929	0.3075	25817	17826	69.46	85	21947	-4121
			(100)														
F	HESSIAN WARP	36	A/D 4 1/4"	8.00	8.27	240	24000	3600	4.39	820	0.2725	64883	51237	76.50	85	55149	-3912
			(100)														
<b>Sub Group Tot &amp; Average</b>				<b>8.33</b>	<b>8.55</b>	<b>477</b>	<b>49330</b>				<b>0.2840</b>	<b>142046</b>	<b>107261</b>	<b>72.19</b>		<b>120738</b>	<b>-13477</b>
C	SACKING WEFT	39	S/D 5 1/2"	22.00	21.11	1	80	2500	2.73	916	0.7341	677	460	70.82	80	542	-82
			(80)														
C	SACKING WEFT	42	S/D 4 3/4"	22.00	21.03	137.5	14300	3300	2.73	1209	1.0880	156677	121865	81.91	80	125340	-3475
			(104)														
F	SACKING WARP	3	S/D 4 1/4"	9.50	9.94	233	23300	3700	4	925	0.3566	84268	65077	73.43	80	67414	-2337
			(100)														
F	SACKING WARP	30	S/D 4 1/4"	13.00	13.18	82	8200	3700	3.8	974	0.5103	42902	32775	75.79	80	34321	-1546
			(100)														
F	SACKING WARP	30	S/D 4 1/4"	13.00	13.30	20.5	2255	3700	3.8	974	0.5032	11844	8889	73.59	80	9474	-585
			(110)														
F	SACKING WARP	34	S/D 4 3/4"	13.00	12.95	94	9776	3600	3.75	960	0.5175	50157	39627	79.35	80	40127	-500
			(104)														
F	SACKING WARP	5	S/D 4 1/4"	9.50	9.96	272	29920	3700	4	925	0.3550	108426	83201	73.01	80	86740	-3539
			(110)														
<b>Sub Group Tot &amp; Average</b>				<b>14.57</b>	<b>14.50</b>	<b>840</b>	<b>87831</b>				<b>0.5807</b>	<b>454951</b>	<b>351894</b>	<b>75.41</b>		<b>363958</b>	<b>-12064</b>
<b>Grand Total &amp; Average</b>				<b>10.85</b>	<b>11.04</b>	<b>1317</b>	<b>137161</b>				<b>0.4917</b>	<b>596997</b>	<b>459155</b>	<b>76.30</b>		<b>484696</b>	<b>-25541</b>
<b>Total Sprindale Run :</b>				<b>137161</b>	<b>Actual Prod. Per 100 Sprindale :</b>				<b>334.756</b>	<b>Target Prod. Per 100 Sprindale :</b>				<b>353.377</b>			

