

MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: GONDALPARA JUTE MILL

Qualitywise Efficiency Report For 07-APR-24

HESSIAN SKG.

Print Date : 03-MAY-24 04:41 PM

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Wastage : 0.00

| Shift | T/Hrs | L/Hrs | W/Hrs |       |
|-------|-------|-------|-------|-------|
| A     | 8.00  | -     | 0.00  | 8.00  |
| B     | 8.00  | -     | 0.00  | 8.00  |
| C     | 7.50  | -     | 0.00  | 7.50  |
|       |       |       |       | 23.50 |

| Qty Code | Quality Specifications |       |       |                            | Loom Type | Reed Spac | Laid Length | Fin. Length | No of Cuts | NOC    | Tot(act) MTR | Gms/MTR  | Weight   | Target Prods(Wt) | Effi% | Cumm. Effi% | Theoretical MTR | No of Loom | Kgms/Loom/Day |
|----------|------------------------|-------|-------|----------------------------|-----------|-----------|-------------|-------------|------------|--------|--------------|----------|----------|------------------|-------|-------------|-----------------|------------|---------------|
|          | Porter                 | Sorts | Width | Description                |           |           |             |             |            |        |              |          |          |                  |       |             |                 |            |               |
| 33       | 5                      | 7     | 22.5  | 5 X 7 - 22.5" / 9.14 OZS   |           | 32"       | 130         | 119         | 176        |        | 20944        | 283      | 5934.72  | 6892.04          | 73.1  |             | 73060.51        | 100        | 177.81        |
| 33       | 5                      | 7     | 22.5  | 5 X 7 - 22.5" / 9.14 OZS   |           | 37"       | 130         | 119         | 503        |        | 59857        | 283      | 16961.16 | 18589.64         | 77.5  |             | 197063.34       | 278        | 182.80        |
| 33 -->   |                        |       |       |                            |           |           |             |             | 679        | 80801  |              | 22895.88 | 25481.68 | 76.3             |       | 270123.85   | 378             | 181.71     |               |
| 33       | 5                      | 7     | 22.5  | 5 X 7 - 22.5" /S4 9.14 OZS |           | 37"       | 130         | 150         | 170        |        | 25500        | 283      | 7272.60  | 8270.45          | 74.2  |             | 87672.62        | 84         | 257.73        |
| 34 -->   |                        |       |       |                            |           |           |             |             | 170        | 25500  |              | 7272.60  | 8270.45  | 74.2             |       | 87672.62    | 84              | 259.74     |               |
| 10       | 5                      | 7     | 32.0  | 5 X 7 - 32 / 12.57 OZS     | PS        | 52"       | 118         | 114         | 9          |        | 1026         | 390      | 399.78   | 502.03           | 67.8  |             | 3861.77         | 6          | 200.07        |
| 28       | 5                      | 7     | 42.0  | 5 X 7 - 42" / 16.50 OZS    | PS        | 52"       | 118         | 114         | 7          |        | 798          | 512      | 408.17   | 659.08           | 52.7  |             | 3861.77         | 6          | 204.29        |
| 35 -->   |                        |       |       |                            |           |           |             |             | 16         | 1824   |              | 807.95   | 1161.11  | 60.2             |       | 7723.54     | 12              | 201.99     |               |
| 1        | Grand Total :          |       |       |                            |           |           |             |             | 865        | 108125 |              | 30976.43 | 34913.24 | 75.5             |       | 365520.01   | 474             | 196.05     |               |

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

| Shift | T/Hrs | L/Hrs | W/Hrs |       |
|-------|-------|-------|-------|-------|
| A     | 8.00  | -     | 0.00  | 8.00  |
| B     | 8.00  | -     | 0.00  | 8.00  |
| C     | 7.50  | -     | 0.00  | 7.50  |
|       |       |       |       | 23.50 |

| Qty Code | Quality Specifications |       |       |                           | Loom Type | Reed Spac | Laid Length | Fin. Length | No of Cuts | NOC | Tot(act) MTR | Gms/ MTR | Weight  | Target Prods(Wt) | Effi%   | Cumm. Effi% | Theoretical MTR | No of Loom | Kgms/ Loom/Day |       |
|----------|------------------------|-------|-------|---------------------------|-----------|-----------|-------------|-------------|------------|-----|--------------|----------|---------|------------------|---------|-------------|-----------------|------------|----------------|-------|
|          | Porter                 | Sorts | Width | Description               |           |           |             |             |            |     |              |          |         |                  |         |             |                 |            |                |       |
| 106      | 11                     | 11    | 45.0  | 11 X 11 - 45" / 10.01 OZS |           | 54"       | 160         | 140         | 19         |     | 2660         | 310      | 825.36  | 901.83           | 62.2    |             | 8727.41         | 27         | 91.62          |       |
| 162      | 9                      | 10    | 45.0  | 9 X 10 - 45" / 9.0 OZS    |           | 52"       | 160         | 140         | 94         |     | 13160        | 279      | 3671.64 | 4156.50          | 60.1    |             | 44693.55        | 124        | 88.83          |       |
| 2        | 8                      | 7     | 44.0  | 8 X 7 - 44" / 6.6 OZS.    |           | 52"       | 160         | 140         | 37         |     | 5180         | 205      | 1059.68 | 1196.29          | 60.4    |             | 17506.69        | 34         | 93.70          |       |
|          |                        |       |       |                           |           |           |             |             | 66 -->     |     | 150          |          | 21000   | 5556.68          | 6254.62 | 60.4        |                 | 70927.65   | 185            | 90.11 |
| 2        | <b>Grand Total :</b>   |       |       |                           |           |           |             |             |            | 150 |              | 21000    |         | 5556.68          | 6254.62 | 60.4        |                 | 70927.65   | 185            | 90.11 |

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| B     | 8.00  | - 0.00 | 8.00  |       |
| C     | 7.50  | - 0.00 | 7.50  | 23.50 |

| Qty Code | Quality Specifications |       |       |                                       | Loom Type | Reed Spac | Laid Length | Fin. No of Length Cuts | NOC | Tot(act) MTR | Gms/ MTR | Weight  | Target Prods(Wt) | Effi%   | Cumm. Effi% | Theoretical MTR | No of Loom | Kgms/ Loom/Day |    |        |
|----------|------------------------|-------|-------|---------------------------------------|-----------|-----------|-------------|------------------------|-----|--------------|----------|---------|------------------|---------|-------------|-----------------|------------|----------------|----|--------|
|          | Porter                 | Sorts | Width | Description                           |           |           |             |                        |     |              |          |         |                  |         |             |                 |            |                |    |        |
| 321      | 11                     | 11    | 54.0  | 54.0" - 9.34 OZS / 40" 11.00 X 11.00  |           | 190"      | 200         | 11                     |     | 2308         | 285      | 902.21  | 1153.93          | 62.6    |             | 3768.44         | 17         | 159.21         |    |        |
| 383      | 13                     | 13    | 50.0  | 50.0" - 8.5 OZS/40" 13.00 X 13.00     |           | 190"      | 200         | 37                     |     | 7516         | 259.4    | 2476.06 | 2613.82          | 75.8    |             | 10128.76        | 54         | 137.55         |    |        |
| 384      | 13                     | 13    | 50.0  | 50.0" - 8.5 OZS/40" 13.00 X 13.00 (D) |           | 350"      | 400         | 5                      |     | 2216         | 259.4    | 730.04  | 406.59           | 143.6   |             | 1575.58         | 14         | 156.45         |    |        |
| 385      | 8                      | 7     | 70.0  | 70.0"-6.0 OZS/40" - 8 X 7             |           | 190"      | 200         | 8                      |     | 1670         | 183.1    | 543.67  | 710.66           | 61.2    |             | 2786.75         | 8          | 203.88         |    |        |
| 386      | 11                     | 10    | 60.0  | 60.0" - 8.5 OZS / 40" 11.00 X 10.00   |           | 190"      | 200         | 4                      |     | 836          | 259.4    | 330.49  | 453.06           | 58.4    |             | 1463.04         | 6          | 165.24         |    |        |
|          |                        |       |       |                                       |           |           |             | 67 -->                 |     | 65           |          | 14546   |                  | 4982.47 |             | 5338.06         | 80.9       | 19722.57       | 99 | 150.98 |
| 3        | <b>Grand Total :</b>   |       |       |                                       |           |           |             |                        |     | 65           |          | 14546   |                  | 4982.47 |             | 5338.06         | 80.9       | 19722.57       | 99 | 150.98 |

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