

SHAKTIGARH TEXTILE AND INDUSTRIES LIMITED
Unit : SHAKTIGARH TEXTILE AND INDUSTRIES LTD

Daily Spinning Efficiency Report For 03-JUL-23
 (Based On Std Count, Speed, Twist)

Qual Code	Group Code	Frame Type	Qual Desc	Count Nomi Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod			B- Shift Prod			C- Shift Prod			TODAY TOTAL Prod			Target		Diff. Kgs.
								Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	
1	F	S/D 4 1/4" (110)	HESSIAN WARP	8	8.88	3800	4.39	2	489	68.85	2	481	67.72	2	506	75.99	6	1476	70.75	1773	85	-297
36	F	A/D 4 1/4" (100)	HESSIAN WARP	8	8.6	3600	4.39	9	2001	75.06	9	1968	73.82	9	2069	82.79	27	6038	77.11	6656	85	-618
37	F	S/D 4 1/4" (110)	HYDRO CARBON FREE WARP	10	10.41	3700	4	2	625	70.25	2	652	73.28				4	1277	71.76	1424	80	-147
Sub Group Tot & Average Nomi Count				8.22	Actual Count :	8.84		13	3115	71.4	13	3101	71.6	11	2575	79.4	37	8791	73.21	9853		-1062
3	F	S/D 4 1/4" (100)	SACKING WARP	9.5	10.3	3700	4	10	2558	63.93	10	2554	63.83	9	2479	73.42	29	7591	66.71	9104	80	-1513
30	F	S/D 4 1/4" (110)	SACKING WARP	13	13.38	3700	3.8	4	1766	73.35	4	1718	71.36	3	1283	75.79	11	4767	73.25	5206	80	-439
34	F	S/D 4 3/4" (104)	SACKING WARP	13	13.3	3600	3.75	6	2505	74.86	6	2436	72.80	6	2427	77.36	18	7368	74.96	7864	80	-496
35	F	S/D 4 1/4" (110)	HYDRO CARBON FREE WARP	12	11.18	3600	3.9	4	1421	74.51	5	1725	72.36	7	2392	76.45	16	5538	74.64	5936	80	-398
39	C	S/D 5 1/2" (80)	SACKING WEFT	22	22.56	2500	2.73	1	505	72.75							1	505	72.75	555	80	-50
42	C	S/D 4 3/4" (104)	SACKING WEFT	22	22.23	3300	2.73	5	4760	81.11	6	5490	77.96	6	5595	84.74	17	15845	81.20	15611	80	234
43	F	S/D 4 1/4" (100)	SACKING WARP	9	9.76	3800	4.18	2	520	69.77	2	520	69.77	2	544	77.86	6	1584	72.35	1861	85	-277
44	F	S/D 4 1/4" (100)	SACKING WARP	13	13.27	3800	3.75	2	804	71.18	1	390	69.05	1	390	73.66	4	1584	71.23	1779	80	-195
5	F	S/D 4 1/4" (110)	SACKING WARP	9.5	10.42	3700	4	12	3377	63.20	12	3373	63.12	8	2424	72.58	32	9174	65.40	11222	80	-2048
Sub Group Tot & Average Nomi Count				12.32	Actual Count :	12.76		46	18216	71.6	46	18206	70.0	42	17534	76.5	134	53956	72.50	59138		-5182
Grand Total & Average Nomi Count				11.43	Actual Count :	11.91		59	21331	71.6	59	21307	70.5	53	20109	77.1	171	62747	72.68	68991		-6244

SUMMARY AT A GLANCE

Frame	Installed	Running	Idle
1 A/D 4 1/4" (100)	30	27	3
2 S/D 4 1/4" (100)	48	39	9
3 S/D 4 1/4" (110)	81	69	12
4 S/D 4 3/4" (104)	36	35	1
6 S/D 5 1/2" (80)	18	1	17
Total:	213	171	42

Quality	Frame Run	Spindle	Actual Prod	Target Prod	Efficiency(%)	Difference
HESSIAN WARP	33	3360	7514	8429	75.77	-915
HYDRO CARBON FREE WARP	20	2200	6815	7360	74.08	-545
SACKING WARP	100	10502	32068	37036	69.48	-4968
SACKING WEFT	18	1848	16350	16166	80.91	184
	171	17910	62747	68991	72.68	-6244