

MURLIDHAR RATANLAL EXPORTS LIMITED

Unit : GONDALPARA JUTE MILL

Daily Spinning Efficiency Report For 29-APR-24
(Based On Std Count, Speed, Twist)

Qual Code	Group Code	Frame Type	Qual Desc	Count Nomi Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod			B- Shift Prod			C- Shift Prod			TODAY TOTAL Prod			Target		Diff. Kgs.
								Frame	·	Eff(%)	Frame	·	Eff(%)	Frame	·	Eff(%)	Frame	·	Eff(%)	Frame	·	
164	3	SD 4 3/4 (96)	SACKING WEFT	21	21.5	3200	2.89	.46	385	93.01							.46	385	93.01	331	80	54
164	3	SD 4 3/4 (96)	SACKING WEFT	21	21.5	3200	2.89	6.56	4825	81.74	3	2208	*****				9.56	7033	100.72	5586	80	1447
189	2	AD 4 1/4 (100)	DORNIER GOLDEN	7	7.5	3700	4.8	5.6	1185	92.96	2.25	480	*****				7.85	1665	112.53	1184	80	481
190	1	AD 4 1/4 (100)	HESSIAN WEFT	8	8.5	3700	4.6	4.68	1090	86.52	1.87	430	*****				6.55	1520	104.02	1169	80	351
205	1	SD 4 1/4 (120)	S4-13 LBS	13	13.5	3700	3.8	4.68	2273	78.20	2.23	1098	*****				6.91	3371	97.41	2769	80	602
205	1	SD 4 3/4 (120)	S4-13 LBS	13	13.5	3700	3.8	5.62	3270	93.68	1.87	1095	*****				7.49	4365	110.36	3164	80	1201
217	1	AD 4 1/4 (100)	HESSIAN WARP- 6	6	8.5	3700	4.6	8.43	1962	86.45	3.37	783	*****				11.8	2745	104.28	2106	80	639
46	2	AD 4 1/4 (100)	SACKING WARP	10	10.5	3600	4	19.7	5880	80.30	7.87	2373	*****				27.55	8253	97.16	7390	87	863
Sub Group Tot & Average Nomi Count				10.89	Actual Count :	11.69	55.7	20870	86.6	22.5	8467	215.					78.17	29337	102.44	23699		5638
Grand Total & Average Nomi Count				10.89	Actual Count :	11.69	55.7	20870	86.6	22.5	8467	215.					78.17	29337	102.44	23699		5638

SUMMARY AT A GLANCE

Frame	Installed	Running	Idle
1 AD 4 1/4 (100)	78	53.75	24.25
2 SD 4 1/4 (100)	123		123
3 SD 4 1/4 (110)	3		3
4 SD 4 1/4 (120)	24	6.91	17.09
5 SD 4 3/4 (96)	24	10.02	13.98
6 SD 4 3/4 (120)	15	7.49	7.51
7 COARSE 5 1/2 (80)	6		6
Total:	273	78.17	194.83

Quality	Frame Run	Spindle	Actual Prod	Target Prod	Efficiency(%)	Difference
DORNIER GOLDEN	7.85	785	1665	1184	112.53	481
HESSIAN WARP- 6	11.8	1180	2745	2106	104.28	639
HESSIAN WEFT	6.55	655	1520	1169	104.02	351
S4-13 LBS	14.4	1728	7736	5933	104.32	1803
SACKING WARP	27.55	2755	8253	7390	97.16	863
SACKING WEFT	10.02	961.92	7418	5917	100.28	1501
	78.17	8064.92	29337	23699	102.44	5638