

**SHAKTIGARH TEXTILE AND INDUSTRIES LIMITED**

**Unit : SHAKTIGARH TEXTILE AND INDUSTRIES LTD**

Monthly Spinning Efficiency Report From 01-JUL-23 to 07-JUL-23  
(Based On Std Count, Speed, Twist )

GroupDesc Code	Qual Code	Frame Type	Count Noml Lb.	In Lb. Actl	Act. Coun t	No Of	No Of Spindle	Avg Spdl Speed	Avg Twist	Dely In Inch	Kgs/ Spdl/Hr Actual	Production In Kg		Effi Actual	Effi Target	Target Prodn Kg	Diff Prodn Kg
												Theo	Actual				
F HESSIAN WARP	1	S/D 4 1/4"	8.00	8.65	39	4290	3800	4.39	866	0.2849	12200	9573	72.97	85	10370	-797	
		(110)															
F HESSIAN WARP	36	A/D 4 1/4"	8.00	8.53	127	12700	3600	4.39	820	0.2845	34254	28305	78.05	85	29117	-812	
		(100)															
F HYDRO CARBON FREE WARP	37	S/D 4 1/4"	10.00	10.46	24.5	2695	3700	4	925	0.3949	10337	8336	76.05	80	8269	67	
		(110)															
<b>Sub Group Tot &amp; Average</b>			<b>8.67</b>	<b>9.21</b>	<b>190.5</b>	<b>19685</b>					<b>0.3214</b>	<b>56791</b>	<b>46214</b>	<b>75.69</b>	<b>47756</b>	<b>-1542</b>	
C SACKING WEFT	39	S/D 5 1/2"	22.00	22.56	1	80	2500	2.73	916	0.8059	677	505	72.75	80	542	-37	
		(80)															
C SACKING WEFT	42	S/D 4 3/4"	22.00	21.84	91.75	9542	3300	2.73	1209	1.1424	104474	85385	81.91	80	83578	1807	
		(104)															
F SACKING WARP	3	S/D 4 1/4"	9.50	9.98	155	15500	3700	4	925	0.3400	56102	41279	70.13	80	44882	-3603	
		(100)															
F SACKING WARP	30	S/D 4 1/4"	13.00	13.14	51	5610	3700	3.8	974	0.4969	29349	21836	73.36	80	23478	-1642	
		(110)															
F SACKING WARP	34	S/D 4 3/4"	13.00	13.17	95	9880	3600	3.75	960	0.4940	50800	38234	74.23	80	40639	-2405	
		(104)															
F HYDRO CARBON FREE WARP	35	S/D 4 1/4"	12.00	11.42	75.5	8305	3600	3.9	923	0.4253	37839	27668	77.49	80	30273	-2605	
		(110)															
F SACKING WARP	43	S/D 4 1/4"	9.00	9.51	34	3400	3800	4.18	909	0.3316	11465	8831	72.57	85	9745	-914	
		(100)															
F SACKING WARP	44	S/D 4 1/4"	13.00	13.37	17.5	1750	3800	3.75	1013	0.4872	9545	6679	68.34	80	7636	-957	
		(100)															
F SACKING WARP	5	S/D 4 1/4"	9.50	10.19	160	17600	3700	4	925	0.3395	63842	46803	68.64	80	51072	-4269	
		(110)															
<b>Sub Group Tot &amp; Average</b>			<b>13.67</b>	<b>13.91</b>	<b>680.75</b>	<b>71667</b>					<b>0.5403</b>	<b>364093</b>	<b>277220</b>	<b>73.27</b>	<b>291845</b>	<b>-14625</b>	
<b>Grand Total &amp; Average</b>			<b>11.41</b>	<b>11.73</b>	<b>871.25</b>	<b>91352</b>					<b>0.4856</b>	<b>420884</b>	<b>323434</b>	<b>76.56</b>	<b>339601</b>	<b>-16167</b>	
<b>Total Sprindale Run :</b>			<b>91352</b>	<b>Actual Prod. Per 100 Sprindale :</b>			<b>354.052</b>	<b>Target Prod. Per 100 Sprindale :</b>			<b>371.750</b>						

