

MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: HASTINGS JUTE MILL

Qualitywise Efficiency Report For 27-APR-24

BROAD LOOM

Print Date : 28-APR-24 04:12 PM

HJM/FS/B&W/09

Page 1 of 9  
Wastage : 0.00

| Shift | T/Hrs | L/Hrs  | W/Hrs |
|-------|-------|--------|-------|
| A     | 8.00  | - 0.00 | 8.00  |
| B     | 8.00  | - 0.00 | 8.00  |
| C     | 7.50  | - 0.00 | 7.50  |
|       |       |        | 23.50 |

| Qty Code | Quality Specifications |       |       |                 | Loom Type | Reed Spac | Laid Length | Fin. Length | No of Cuts | NOC | Tot(act) Yards | Gms/ Yrds | Weight  | Target Prods(Wt) | Effi% | Cumm. Effi% | Theoretical Yrds | No of Loom | Kgms/ Loom/Day |
|----------|------------------------|-------|-------|-----------------|-----------|-----------|-------------|-------------|------------|-----|----------------|-----------|---------|------------------|-------|-------------|------------------|------------|----------------|
|          | Porter                 | Sorts | Width | Description     |           |           |             |             |            |     |                |           |         |                  |       |             |                  |            |                |
| G083     | 5                      | 7     | 22.4  | GOV.B.TWILL     |           | 36"       | 130         | 121         | 288        |     | 34848          | 259       | 9025.63 | 9696.66          | 65.4  | 71.9        | 53291.34         | 144        | 188.03         |
|          |                        |       |       | sacking (6) --> |           |           |             |             | 288        |     | 34848          |           | 9025.63 | 9696.66          | 65.4  | 71.9        | 53291.34         | 144        | 188.03         |
|          |                        |       |       | Grand Total :   |           |           |             |             | 288        |     | 34848          |           | 9025.63 | 9696.66          | 65.4  | 71.9        | 53291.34         | 144        | 188.03         |

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

| Shift | T/Hrs | L/Hrs  | W/Hrs |
|-------|-------|--------|-------|
| A     | 8.00  | - 0.00 | 8.00  |
| B     | 8.00  | - 0.00 | 8.00  |
| C     | 0.00  | - 0.00 | 0.00  |

16.00

| Qty Code                        | Quality Specifications |       |             |             | Loom Type | Reed Spac | Laid Length | Fin. Length | No of Cuts | NOC | Tot(act) Yards | Gms/ Yrds | Weight  | Target Prods(Wt) | Effi% | Cumm. Effi% | Theoretical Yrds | No of Loom | Kgms/ Loom/Day |
|---------------------------------|------------------------|-------|-------------|-------------|-----------|-----------|-------------|-------------|------------|-----|----------------|-----------|---------|------------------|-------|-------------|------------------|------------|----------------|
|                                 | Porter                 | Sorts | Width       | Description |           |           |             |             |            |     |                |           |         |                  |       |             |                  |            |                |
| 1994                            | 9                      | 8     | 72.0        | HESS CLOTH  |           | 76"       | 170         | 160         | 5          |     | 800            | 357       | 285.60  | 501.70           | 38.7  | 39.0        | 2066.67          | 10         | 57.12          |
| 2002                            | 9                      | 8     | 54.0        | HESS CLOTH  |           | 58"       | 165         | 154         | 20         |     | 3080           | 268       | 825.44  | 1380.16          | 40.7  | 46.2        | 7573.33          | 32         | 51.59          |
| 2402                            | 9                      | 10    | 43.3        | HESS CLOTH  |           | 52"       | 165         | 157         | 19         |     | 2983           | 249       | 742.77  | 1002.37          | 50.4  | 51.2        | 5920.00          | 30         | 49.52          |
| 2512                            | 9                      | 10    | 47.3        | HESS CLOTH  |           | 52"       | 165         | 157         | 2          |     | 314            | 268       | 84.15   | 107.89           | 53.0  | 49.6        | 592.00           | 3          | 56.10          |
| 2512                            | 9                      | 10    | 47.3        | HESS CLOTH  |           | 58"       | 165         | 157         | 16         |     | 2512           | 268       | 673.22  | 966.11           | 47.4  | 49.6        | 5301.33          | 28         | 48.09          |
| 2512                            | 9                      | 10    | 47.3        | HESS CLOTH  |           | 56"       | 165         | 157         | 4          |     | 628            | 268       | 168.30  | 244.93           | 46.7  | 49.6        | 1344.00          | 7          | 48.09          |
| 2987                            | 11                     | 9     | 54.0        | HESS CLOTH  |           | 58"       | 165         | 155         | 8          |     | 1240           | 311       | 385.64  | 667.34           | 39.3  | 44.6        | 3155.56          | 15         | 51.42          |
| 2990                            | 11                     | 9     | 44.0        | HESS CLOTH  |           | 58"       | 165         | 155         | 7          |     | 1085           | 253       | 274.51  | 434.30           | 43.0  | 51.3        | 2524.44          | 12         | 45.75          |
| 2992                            | 11                     | 9     | 60.0        | HESS CLOTH  |           | 67"       | 165         | 154         | 3          |     | 462            | 345       | 159.39  | 277.35           | 39.1  | 39.2        | 1182.22          | 6          | 53.13          |
| 2993                            | 11                     | 9     | 66.0        | HESS CLOTH  |           | 76"       | 165         | 155         | 4          |     | 620            | 380       | 235.60  | 427.22           | 37.5  | 39.9        | 1653.33          | 9          | 52.36          |
| 3023                            | 11                     | 10    | 48.0        | HESS CLOTH  |           | 58"       | 165         | 156         | 10         |     | 1560           | 289       | 450.84  | 632.53           | 48.5  | 48.2        | 3218.67          | 17         | 53.04          |
| 3026                            | 11                     | 10    | 60.0        | HESS CLOTH  |           | 67"       | 165         | 154         | 2          |     | 308            | 361       | 111.19  | 174.13           | 43.4  | 43.7        | 709.33           | 4          | 55.60          |
| 3031                            | 11                     | 10    | 45.0        | HESS CLOTH  |           | 52"       | 165         | 155         | 4          |     | 620            | 271       | 168.02  | 218.19           | 52.4  | 49.5        | 1184.00          | 6          | 56.01          |
| 3203                            | 11                     | 12    | 72.0        | HESS CLOTH  |           | 76"       | 175         | 160         | 8          |     | 1280           | 510       | 652.80  | 1146.75          | 38.7  | 38.7        | 3306.67          | 24         | 54.40          |
| 3267                            | 11                     | 12    | 36.0        | HESS CLOTH  |           | 46"       | 165         | 154         | 22         |     | 3388           | 255       | 863.94  | 1127.48          | 52.1  | 58.4        | 6502.22          | 38         | 45.47          |
| 3517                            | 11                     | 12    | 43.3        | HESS CLOTH  |           | 52"       | 165         | 156         | 5          |     | 780            | 307       | 239.46  | 377.62           | 43.1  | 43.1        | 1808.89          | 11         | 43.54          |
| 5718                            | 11                     | 11    | 47.2        | HESS CLOTH  |           | 58"       | 165         | 154         | 22         |     | 3388           | 298       | 1009.62 | 1325.39          | 51.8  | 51.1        | 6540.61          | 38         | 53.14          |
| 5806                            | 8                      | 6     | 35.0        | HESS ROLL   |           | 46"       | 1150        | 1100        | 3          |     | 3300           | 136       | 448.80  | 569.68           | 53.6  | 59.8        | 6160.00          | 18         | 49.87          |
| hessian (1) -->                 |                        |       |             |             |           |           |             |             | 164        |     | 28348          |           | 7779.29 | 11581.14         | 46.7  | 47.4        | 60743.27         | 308        | 50.51          |
| Qty Code                        | Quality Specifications |       |             |             | Loom Type | Reed Spac | Laid Length | Fin. Length | No of Cuts | NOC | Tot(act) Yards | Gms/ Yrds | Weight  | Target Prods(Wt) | Effi% | Cumm. Effi% | Theoretical Yrds | No of Loom | Kgms/ Loom/Day |
| Porter                          | Sorts                  | Width | Description |             |           |           |             |             |            |     |                |           |         |                  |       |             |                  |            |                |
| 0482                            | 5                      | 6.5   | 36.0        | BAILING CL  |           | 52"       | 130         | 120         | 5          |     | 600            | 437       | 262.20  | 270.64           | 65.9  | 64.6        | 910.77           | 3          | 174.80         |
| 0483                            | 5                      | 6.5   | 42.0        | BAILING CL  |           | 52"       | 130         | 120         | 17         |     | 2040           | 510       | 1040.40 | 1263.42          | 56.0  | 68.3        | 3643.08          | 12         | 173.40         |
| 0484                            | 5                      | 6.5   | 40.0        | BAILING CL  |           | 46"       | 130         | 120         | 8          |     | 960            | 486       | 466.56  | 626.39           | 50.6  | 61.9        | 1895.38          | 6          | 155.52         |
| 0484                            | 5                      | 6.5   | 40.0        | BAILING CL  |           | 52"       | 130         | 120         | 5          |     | 600            | 486       | 291.60  | 300.99           | 65.9  | 61.9        | 910.77           | 3          | 194.40         |
| sacking on hessian loom (2) --> |                        |       |             |             |           |           |             |             | 35         |     | 4200           |           | 2060.76 | 2461.44          | 57.1  | 64.2        | 7360.00          | 24         | 171.73         |
| Grand Total :                   |                        |       |             |             |           |           |             |             | 199        |     | 32548          |           | 9840.05 | 14042.58         | 47.8  | 50.4        | 68103.27         | 332        | 59.28          |

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager



| Shift | T/Hrs | L/Hrs  | W/Hrs |
|-------|-------|--------|-------|
| A     | 8.00  | - 0.00 | 8.00  |
| B     | 8.00  | - 0.00 | 8.00  |
| C     | 7.50  | - 0.00 | 7.50  |
|       |       |        | 23.50 |

| Qty Code | Quality Specifications |       |       |                      | Loom Type | Reed Spac | Laid Length | Fin. Length | No of Cuts | NOC | Tot(act) Yards | Gms/ Yrds | Weight   | Target Prods(Wt) | Effi% | Cumm. Effi% | Theoretical Yrds | No of Loom | Kgms/ Loom/Day |
|----------|------------------------|-------|-------|----------------------|-----------|-----------|-------------|-------------|------------|-----|----------------|-----------|----------|------------------|-------|-------------|------------------|------------|----------------|
|          | Porter                 | Sorts | Width | Description          |           |           |             |             |            |     |                |           |          |                  |       |             |                  |            |                |
| G086     | 5                      | 7     | 22.4  | GOV.B.TWILL          |           | 36"       | 180         | 169         | 263        |     | 44447          | 259       | 11511.77 | 17028.29         | 83.4  | 82.3        | 53291.34         | 108        | 319.77         |
| G389     | 8                      | 8     | 26.5  | A TYPE, L. TWILL(S4) |           | 36"       | 180         | 169         | 40         |     | 6760           | 355       | 2399.80  | 5861.99          | 44.2  | 44.2        | 15296.59         | 31         | 232.24         |
|          |                        |       |       | sacking (6) -->      |           |           |             |             | 303        |     | 51207          |           | 13911.57 | 22890.28         | 74.7  | 63.3        | 68587.93         | 139        | 300.25         |
|          |                        |       |       | Grand Total :        |           |           |             |             | 303        |     | 51207          |           | 13911.57 | 22890.28         | 74.7  | 63.3        | 68587.93         | 139        | 300.25         |

Overseer

Weaving I/C

Asst. Manager.(Fact.)

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Dy.G.M

G.Manager

| Shift | T/Hrs | L/Hrs  | W/Hrs |
|-------|-------|--------|-------|
| A     | 8.00  | - 0.00 | 8.00  |
| B     | 8.00  | - 0.00 | 8.00  |
| C     | 7.50  | - 0.00 | 7.50  |
|       |       |        | 23.50 |

| Qty Code | Quality Specifications |       |       |                      | Loom Type | Reed Spac | Laid Length | Fin. Length | No of Cuts | NOC | Tot(act) Yards | Gms/ Yrds | Weight   | Target Prods(Wt) | Effi% | Cumm. Effi% | Theoretical Yrds | No of Loom | Kgms/ Loom/Day |
|----------|------------------------|-------|-------|----------------------|-----------|-----------|-------------|-------------|------------|-----|----------------|-----------|----------|------------------|-------|-------------|------------------|------------|----------------|
|          | Porter                 | Sorts | Width | Description          |           |           |             |             |            |     |                |           |          |                  |       |             |                  |            |                |
| G086     | 5                      | 7     | 22.4  | GOV.B.TWILL          |           | 36"       | 180         | 169         | 257        |     | 43433          | 259       | 11249.15 | 16712.95         | 83.0  | 83.1        | 52304.46         | 106        | 318.37         |
| G389     | 8                      | 8     | 26.5  | A TYPE, L. TWILL(S4) |           | 36"       | 180         | 169         | 35         |     | 5915           | 355       | 2099.83  | 5105.61          | 44.4  | 44.4        | 13322.83         | 27         | 233.31         |
|          |                        |       |       | sacking (6) -->      |           |           |             |             | 292        |     | 49348          |           | 13348.98 | 21818.56         | 75.2  | 63.8        | 65627.29         | 133        | 301.10         |
|          |                        |       |       | Grand Total :        |           |           |             |             | 292        |     | 49348          |           | 13348.98 | 21818.56         | 75.2  | 63.8        | 65627.29         | 133        | 301.10         |

Overseer

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Asst. Manager.(Fact.)

M.Manager

P.Manager

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Dy.G.M

G.Manager

| Shift | T/Hrs | L/Hrs  | W/Hrs |
|-------|-------|--------|-------|
| A     | 8.00  | - 0.00 | 8.00  |
| B     | 8.00  | - 0.00 | 8.00  |
| C     | 7.50  | - 0.00 | 7.50  |
|       |       |        | 23.50 |

| Qty Code | Quality Specifications |       |       |                      | Loom Type | Reed Spac | Laid Length | Fin. Length | No of Cuts | NOC | Tot(act) Yards | Gms/ Yrds | Weight   | Target Prods(Wt) | Effi% | Cumm. Effi% | Theoretical Yrds | No of Loom | Kgms/ Loom/Day |
|----------|------------------------|-------|-------|----------------------|-----------|-----------|-------------|-------------|------------|-----|----------------|-----------|----------|------------------|-------|-------------|------------------|------------|----------------|
|          | Porter                 | Sorts | Width | Description          |           |           |             |             |            |     |                |           |          |                  |       |             |                  |            |                |
| G086     | 5                      | 7     | 22.4  | GOV.B.TWILL          |           | 36"       | 180         | 169         | 361        |     | 61009          | 259       | 15801.33 | 23492.73         | 83.0  | 81.7        | 73522.31         | 149        | 318.15         |
| G389     | 8                      | 8     | 26.5  | A TYPE, L. TWILL(S4) |           | 36"       | 180         | 169         | 116        |     | 19604          | 355       | 6959.42  | 15127.74         | 49.7  | 51.1        | 39475.07         | 80         | 260.98         |
|          |                        |       |       | sacking (6) -->      |           |           |             |             | 477        |     | 80613          |           | 22760.75 | 38620.46         | 71.3  | 66.4        | 112997.38        | 229        | 298.18         |
|          |                        |       |       | Grand Total :        |           |           |             |             | 477        |     | 80613          |           | 22760.75 | 38620.46         | 71.3  | 66.4        | 112997.38        | 229        | 298.18         |

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

| Shift | T/Hrs | L/Hrs  | W/Hrs |
|-------|-------|--------|-------|
| A     | 8.00  | - 0.00 | 8.00  |
| B     | 8.00  | - 0.00 | 8.00  |
| C     | 7.50  | - 0.00 | 7.50  |
|       |       |        | 23.50 |

| Qty Code | Quality Specifications |       |       |                 | Loom Type | Reed Spac | Laid Length | Fin. Length | No of Cuts | NOC | Tot(act) Yards | Gms/ Yrds | Weight  | Target Prods(Wt) | Effi% | Cumm. Effi% | Theoretical Yrds | No of Loom | Kgms/ Loom/Day |
|----------|------------------------|-------|-------|-----------------|-----------|-----------|-------------|-------------|------------|-----|----------------|-----------|---------|------------------|-------|-------------|------------------|------------|----------------|
|          | Porter                 | Sorts | Width | Description     |           |           |             |             |            |     |                |           |         |                  |       |             |                  |            |                |
| G086     | 5                      | 7     | 22.4  | GOV.B.TWILL     |           | 36"       | 180         | 169         | 64         |     | 10816          | 259       | 2801.34 | 4099.40          | 84.3  | 81.4        | 12829.40         | 26         | 323.23         |
|          |                        |       |       | sacking (6) --> |           |           |             |             | 64         |     | 10816          |           | 2801.34 | 4099.40          | 84.3  | 81.4        | 12829.40         | 26         | 323.23         |
|          |                        |       |       | Grand Total :   |           |           |             |             | 64         |     | 10816          |           | 2801.34 | 4099.40          | 84.3  | 81.4        | 12829.40         | 26         | 323.23         |

Overseer

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Asst. Manager.(Fact.)

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| Shift | T/Hrs | L/Hrs  | W/Hrs |
|-------|-------|--------|-------|
| A     | 8.00  | - 0.00 | 8.00  |
| B     | 8.00  | - 0.00 | 8.00  |
| C     | 7.50  | - 0.00 | 7.50  |

23.50

| Qlty Code | Quality Specifications |       |       |                 | Loom Type | Reed Spac | Laid Length | Fin. Length | No of Cuts | NOC | Tot(act) Yards | Gms/ Yrds | Weight   | Target Prods(Wt) | Effi% | Cumm. Effi% | Theoretical Yrds | No of Loom | Kgms/ Loom/Day |
|-----------|------------------------|-------|-------|-----------------|-----------|-----------|-------------|-------------|------------|-----|----------------|-----------|----------|------------------|-------|-------------|------------------|------------|----------------|
|           | Porter                 | Sorts | Width | Description     |           |           |             |             |            |     |                |           |          |                  |       |             |                  |            |                |
| G067      | 5                      | 6.5   | 40.0  | S.BALING C      |           | 46"       | 130         | 120         | 14         |     | 1680           | 486       | 816.48   | 894.45           | 77.6  | 76.2        | 2165.21          | 7          | 349.92         |
|           |                        |       |       | hessian (1) --> |           |           |             |             | 14         |     | 1680           |           | 816.48   | 894.45           | 77.6  | 76.2        | 2165.21          | 7          | 349.92         |
| G083      | 5                      | 7     | 22.4  | GOV.B.TWILL     |           | 32"       | 130         | 126         | 96         |     | 12096          | 259       | 3132.86  | 6070.27          | 43.9  | 70.9        | 27573.33         | 88         | 106.80         |
| G083      | 5                      | 7     | 22.4  | GOV.B.TWILL     |           | 36"       | 130         | 126         | 54         |     | 6804           | 259       | 1762.24  | 3366.90          | 44.5  | 70.9        | 15293.65         | 50         | 105.73         |
| G443      | 8                      | 9     | 26.5  | L.TWILL         |           | 36"       | 130         | 123         | 25         |     | 3075           | 432       | 1328.40  | 1397.72          | 80.8  | 80.6        | 3806.42          | 16         | 249.08         |
| G879      | 6                      | 8     | 26.5  | A.TWILL CLOTH   |           | 36"       | 130         | 123         | 851        |     | 104673         | 344       | 36007.51 | 40615.70         | 75.4  | 75.3        | 138904.58        | 519        | 208.14         |
|           |                        |       |       | sacking (6) --> |           |           |             |             | 1026       |     | 126648         |           | 42231.01 | 51450.59         | 68.2  | 74.4        | 185577.98        | 673        | 188.25         |
|           |                        |       |       | Grand Total :   |           |           |             |             | 1040       |     | 128328         |           | 43047.49 | 52345.04         | 68.4  | 74.8        | 187743.19        | 680        | 189.92         |

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager



| Shift | T/Hrs | L/Hrs  | W/Hrs |
|-------|-------|--------|-------|
| A     | 8.00  | - 0.00 | 8.00  |
| B     | 8.00  | - 0.00 | 8.00  |
| C     | 7.50  | - 0.00 | 7.50  |
|       |       |        | 23.50 |

| Qty Code | Quality Specifications |       |       |                      | Loom Type | Reed Spac | Laid Length | Fin. Length | No of Cuts | NOC | Tot(act) Yards | Gms/ Yrds | Weight   | Target Prods(Wt) | Effi% | Cumm. Effi% | Theoretical Yrds | No of Loom | Kgms/ Loom/Day |
|----------|------------------------|-------|-------|----------------------|-----------|-----------|-------------|-------------|------------|-----|----------------|-----------|----------|------------------|-------|-------------|------------------|------------|----------------|
|          | Porter                 | Sorts | Width | Description          |           |           |             |             |            |     |                |           |          |                  |       |             |                  |            |                |
| G086     | 5                      | 7     | 22.4  | GOV.B.TWILL          |           | 36"       | 180         | 169         | 244        |     | 41236          | 259       | 10680.12 | 15924.60         | 82.7  | 83.7        | 49837.27         | 101        | 317.23         |
| G389     | 8                      | 8     | 26.5  | A TYPE, L. TWILL(S4) |           | 36"       | 180         | 169         | 44         |     | 7436           | 355       | 2639.78  | 5861.99          | 48.6  | 47.3        | 15296.59         | 31         | 255.46         |
|          |                        |       |       | sacking (6) -->      |           |           |             |             | 288        |     | 48672          |           | 13319.90 | 21786.59         | 74.7  | 65.5        | 65133.86         | 132        | 302.72         |
|          |                        |       |       | Grand Total :        |           |           |             |             | 288        |     | 48672          |           | 13319.90 | 21786.59         | 74.7  | 65.5        | 65133.86         | 132        | 302.72         |

Overseer

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Asst. Manager.(Fact.)

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G.Manager