

MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: GONDALPARA JUTE MILL

Qualitywise Efficiency Report For 31-MAR-24

HESSIAN SKG.

Print Date : 03-MAY-24 04:36 PM

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Wastage : 0.00

Shift	T/Hrs	L/Hrs	W/Hrs																
A	8.00	-	0.00	8.00															
B	8.00	-	0.00	8.00															
C	7.50	-	0.00	7.50	23.50														
Qlty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) MTR	Gms/MTR	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical MTR	No of Loom	Kgms/Loom/Day
33	5	7	22.5	5 X 7 - 22.5" / 9.14 OZS		32"	130	119	284		33796	283	9576.48	7498.54	86.7		79489.84	136	210.98
33	5	7	22.5	5 X 7 - 22.5" / 9.14 OZS		37"	130	119	507		60333	283	17096.04	19592.68	74.1		207696.25	293	174.82
33 -->									791		94129		26672.52	27091.22	78.1		287186.09	429	186.52
Qlty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) MTR	Gms/MTR	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical MTR	No of Loom	Kgms/Loom/Day
33	5	7	22.5	5 X 7 - 22.5" /S4 9.14 OZS		37"	130	150	221		33150	283	9454.38	9609.48	66.4		101867.23	122	230.69
34 -->									221		33150		9454.38	9609.48	66.4		101867.23	122	232.48
Qlty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) MTR	Gms/MTR	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical MTR	No of Loom	Kgms/Loom/Day
10	5	7	32.0	5 X 7 - 32 / 12.57 OZS	PS	52"	118	114	9		1026	390	399.78	502.03	67.8		3861.77	6	200.07
28	5	7	42.0	5 X 7 - 42" / 16.50 OZS	PS	52"	118	114	7		798	512	408.17	659.08	52.7		3861.77	6	204.29
35 -->									16		1824		807.95	1161.11	60.2		7723.54	12	201.99
1	Grand Total :								1028		129103		36934.85	37861.81	75.2		396776.86	563	196.81

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs														
A	8.00	-	0.00	8.00													
B	8.00	-	0.00	8.00													
C	7.50	-	0.00	7.50	23.50												

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. No of		NOC	Tot(act) MTR	Gms/ MTR	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical MTR	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description				Length	Cuts										
106	11	11	45.0	11 X 11 - 45" / 10.01 OZS		54"	160	140	33		4620	310	1433.52	1736.86	56.1		16808.35	52	82.63
162	9	10	45.0	9 X 10 - 45" / 9.0 OZS		52"	160	140	89		12460	279	3476.34	3988.90	59.3		42891.39	119	87.64
				66 -->					122		17080		4909.86	5725.76	58.3		59699.74	171	86.14
2				Grand Total :					122		17080		4909.86	5725.76	58.3		59699.74	171	86.14

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

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Shift	T/Hrs	L/Hrs	W/Hrs	
A	8.00	-	0.00	8.00
B	8.00	-	0.00	8.00
C	7.50	-	0.00	7.50
				23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) MTR	Gms/ MTR	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical MTR	No of Loom	Kgms/ Loom/Day			
	Porter	Sorts	Width	Description																		
321	11	11	54.0	54.0" - 9.34 OZS / 40" 11.00 X 11.00		190"	200	10			2053	285	802.53	1086.05	59.1		3546.77	16	150.48			
383	13	13	50.0	50.0" - 8.5 OZS/40" 13.00 X 13.00		190"	200	34			6926	259.4	2281.69	2565.41	71.2		9941.19	53	129.15			
384	13	13	50.0	50.0" - 8.5 OZS/40" 13.00 X 13.00 (D)		350"	400	5			2383	259.4	785.05	522.76	120.1		2025.75	18	130.83			
385	8	7	70.0	70.0"-6.0 OZS/40" - 8 X 7		190"	200	5			1046	183.1	340.53	710.66	38.3		2786.75	8	127.71			
									67 -->			54		12408			4209.80	4884.88	75.6	18300.46	95	132.94
3	Grand Total :											54		12408			4209.80	4884.88	75.6	18300.46	95	132.94

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

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G.Manager