

MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: GONDALPARA JUTE MILL

Qualitywise Efficiency Report For 08-APR-24

HESSIAN SKG.

Print Date : 03-MAY-24 04:42 PM

Page 1 of 3

Wastage : 0.00

Shift	T/Hrs	L/Hrs	W/Hrs																
A	8.00	-	0.00	8.00															
B	8.00	-	0.00	8.00															
C	7.50	-	0.00	7.50	23.50														
Qlty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) MTR	Gms/MTR	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical MTR	No of Loom	Kgms/Loom/Day
33	5	7	22.5	5 X 7 - 22.5" / 9.14 OZS		32"	130	119	178		21182	283	6002.16	6892.04	73.9		73060.51	100	179.84
33	5	7	22.5	5 X 7 - 22.5" / 9.14 OZS		37"	130	119	491		58429	283	16556.52	18723.38	75.1		198481.06	280	177.17
33 -->									669		79611		22558.68	25615.42	74.8		271541.57	380	178.09
Qlty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) MTR	Gms/MTR	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical MTR	No of Loom	Kgms/Loom/Day
33	5	7	22.5	5 X 7 - 22.5" /S4 9.14 OZS		37"	130	150	231		34650	283	9882.18	10338.06	80.6		109590.77	105	280.17
34 -->									231		34650		9882.18	10338.06	80.6		109590.77	105	282.35
Qlty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) MTR	Gms/MTR	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical MTR	No of Loom	Kgms/Loom/Day
10	5	7	32.0	5 X 7 - 32 / 12.57 OZS	PS	52"	118	114	9		1026	390	399.78	502.03	67.8		3861.77	6	200.07
28	5	7	42.0	5 X 7 - 42" / 16.50 OZS	PS	52"	118	114	7		798	512	408.17	659.08	52.7		3861.77	6	204.29
35 -->									16		1824		807.95	1161.11	60.2		7723.54	12	201.99
Grand Total :									916		116085		33248.81	37114.59	75.7		388855.88	497	200.70

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: GONDALPARA JUTE MILL

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HESSIAN WVG.

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C	7.50	-	0.00	7.50
				23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) MTR	Gms/ MTR	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical MTR	No of Loom	Kgms/ Loom/Day	
	Porter	Sorts	Width	Description																
106	11	11	45.0	11 X 11 - 45" / 10.01 OZS		54"	160	140	14		1960	310	608.16	734.83	56.2		7111.22	22	82.85	
162	9	10	45.0	9 X 10 - 45" / 9.0 OZS		52"	160	140	85		11900	279	3320.10	3553.14	63.5		38205.78	106	93.97	
2	8	7	44.0	8 X 7 - 44" / 6.6 OZS.		52"	160	140	43		6020	205	1231.52	1407.40	59.6		20596.11	40	92.56	
387	11	11	31.5	11 X 11 - 31.5" / 7.00 OZS		52"	160	140	4		560	217	121.52	189.61	43.6		2621.32	8	45.57	
388	9	8	31.5	9 X 8 - 31.5" / 5.50 OZS		52"	160	140	9		1260	171	214.83	205.45	71.3		3604.32	8	80.80	
									66 -->		155		21700	5496.13	6090.43	61.3		72138.75	184	89.61
Grand Total :										155		21700	5496.13	6090.43	61.3		72138.75	184	89.61	

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

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	Porter	Sorts	Width	Description																
321	11	11	54.0	54.0" - 9.34 OZS / 40" 11.00 X 11.00		190"		200	14	2839	285	1109.78	1221.81	72.7		3990.12	18	184.95		
383	13	13	50.0	50.0" - 8.5 OZS/40" 13.00 X 13.00		190"		200	27	5583	259.4	1839.26	2129.78	69.1		8253.06	44	125.40		
384	13	13	50.0	50.0" - 8.5 OZS/40" 13.00 X 13.00 (D)		350"		400	6	2559	259.4	843.03	493.72	136.6		1913.21	17	148.77		
385	8	7	70.0	70.0"-6.0 OZS/40" - 8 X 7		190"		200	4	904	183.1	294.30	444.16	53.0		1741.72	5	176.58		
386	11	10	60.0	60.0" - 8.5 OZS / 40" 11.00 X 10.00		190"		200	11	2292	259.4	906.09	1057.14	68.6		3413.77	14	194.16		
								67 -->		62		14177		4992.46		5346.61	80.6	19311.88	98	152.83
3	Grand Total :									62		14177		4992.46		5346.61	80.6	19311.88	98	152.83

Overseer

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