

MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: HASTINGS JUTE MILL

Qualitywise Efficiency Report For 04-MAY-24

BROAD LOOM

Print Date : 05-MAY-24 05:01 PM

HJM/FS/B&W/09

Page 1 of 9  
Wastage : 0.00

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G083	5	7	22.4	GOV.B.TWILL		36"	130	121	319		38599	259	9997.14	10370.04	67.7	68.0	56992.13	154	194.75
				sacking (6) -->					319		38599		9997.14	10370.04	67.7	68.0	56992.13	154	194.75
				Grand Total :					319		38599		9997.14	10370.04	67.7	68.0	56992.13	154	194.75

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	0.00	- 0.00	0.00

16.00

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
1936	9	7	60.0	hess cloth		76"	165	154	4		616	276	170.02	265.97	43.5	41.3	1417.14	6	56.67
1994	9	8	72.0	HESS CLOTH		76"	170	158	14		2212	357	789.68	1404.77	38.2	36.8	5786.67	28	56.41
2002	9	8	54.0	HESS CLOTH		58"	165	154	21		3234	268	866.71	1337.03	44.1	42.6	7336.67	31	55.92
2385	9	10	45.0	HESS CLOTH		52"	165	154	12		1848	255	471.24	615.92	52.0	52.2	3552.00	18	52.36
2385	9	10	45.0	HESS CLOTH		56"	165	153	18		2754	255	702.27	898.91	53.1	52.2	5184.00	27	52.02
2512	9	10	47.3	HESS CLOTH		52"	165	154	3		462	268	123.82	143.85	58.5	53.0	789.33	4	61.91
2512	9	10	47.3	HESS CLOTH		56"	165	154	2		308	268	82.54	104.97	53.5	53.0	576.00	3	55.03
2987	11	9	54.0	HESS CLOTH		58"	165	155	8		1240	311	385.64	622.85	42.1	39.5	2945.19	14	55.09
2989	11	9	56.0	HESS CL.		67"	165	154	5		770	322	247.94	388.29	43.4	43.4	1773.33	9	55.10
2992	11	9	60.0	HESS CLOTH		67"	165	153	5		765	345	263.93	462.25	38.8	37.1	1970.37	10	52.79
2993	11	9	66.0	HESS CLOTH		76"	165	155	2		310	380	117.80	189.87	42.2	42.2	734.81	4	58.90
2994	11	9	72.0	HESS CLOTH		76"	165	157	2		314	414	130.00	258.58	34.2	35.4	918.52	5	52.00
3031	11	10	45.0	HESS CLOTH		52"	165	157	6		942	271	255.28	327.28	53.0	51.4	1776.00	9	56.73
3194	11	12	39.4	HESS CLOTH		46"	165	155	10		1550	279	432.45	551.87	53.3	53.1	2908.89	17	50.88
3267	11	12	36.0	HESS CLOTH		46"	165	155	10		1550	255	395.25	445.06	60.4	58.6	2566.67	15	52.70
3517	11	12	43.3	HESS CLOTH		52"	165	153	11		1683	307	516.68	720.92	48.7	47.6	3453.33	21	49.21
5718	11	11	47.2	HESS CLOTH		58"	165	154	33		5082	298	1514.44	2092.72	49.2	50.4	10327.27	60	50.48
5806	8	6	35.0	HESS ROLL		46"	1150	1100	3		3300	136	448.80	538.03	56.7	55.2	5817.78	17	52.80
hessian (1) -->										169	28940	7914.49	11369.14	48.4	46.9	59833.97	298	53.12	
Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
Porter	Sorts	Width	Description																
0482	5	6.5	36.0	BAILING CL		52"	130	120	4		480	437	209.76	180.43	79.1	79.1	607.18	2	209.76
0483	5	6.5	42.0	BAILING CL		52"	130	120	19		2280	510	1162.80	1158.14	68.3	64.9	3339.49	11	211.42
0484	5	6.5	40.0	BAILING CL		52"	130	120	4		480	486	233.28	200.66	79.1	64.2	607.18	2	233.28
sacking on hessian loom (2) -->										27	3240	1605.84	1539.23	71.1	69.4	4553.85	15	214.11	
Grand Total :										196	32180	9520.33	12908.37	50.0	50.2	64387.82	313	60.83	

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager



Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	285		48165	259	12474.74	18604.98	82.7	80.9	58225.72	118	317.15
G389	8	8	26.5	A TYPE, L. TWILL(S4)		36"	180	169	20		3380	355	1199.90	3025.54	42.8	43.0	7895.01	16	224.98
				sacking (6) -->					305		51545		13674.64	21630.53	78.0	62.0	66120.73	134	306.15
				Grand Total :					305		51545		13674.64	21630.53	78.0	62.0	66120.73	134	306.15

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A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	295		49855	259	12912.45	19235.66	82.8	81.4	60199.48	122	317.52
G389	8	8	26.5	A TYPE, L. TWILL(S4)		36"	180	169	21		3549	355	1259.90	3025.54	45.0	43.7	7895.01	16	236.23
				sacking (6) -->					316		53404		14172.35	22261.20	78.4	62.6	68094.49	138	308.09
				Grand Total :					316		53404		14172.35	22261.20	78.4	62.6	68094.49	138	308.09

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A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	357		60333	259	15626.25	23177.39	83.2	81.2	72535.43	147	318.90
G389	8	8	26.5	A TYPE, L. TWILL(S4)		36"	180	169	111		18759	355	6659.45	14371.34	50.0	48.4	37501.31	76	262.87
				sacking (6) -->					468		79092		22285.70	37548.74	71.9	64.8	110036.74	223	299.81
				Grand Total :					468		79092		22285.70	37548.74	71.9	64.8	110036.74	223	299.81

Overseer

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Asst. Manager.(Fact.)

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Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
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			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	74		12506	259	3239.05	4730.08	84.5	82.1	14803.15	30	323.91
				sacking (6) -->					74		12506		3239.05	4730.08	84.5	82.1	14803.15	30	323.90
				Grand Total :					74		12506		3239.05	4730.08	84.5	82.1	14803.15	30	323.90

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A	8.00	- 0.00	8.00
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23.50

Qlty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G067	5	6.5	40.0	S.BALING C		46"	130	120	7		840	486	408.24	638.89	54.3	63.0	1546.58	5	244.94
				hessian (1) -->					7		840		408.24	638.89	54.3	63.0	1546.58	5	244.94
G083	5	7	22.4	GOV.B.TWILL		32"	130	126	14		1764	259	456.88	1103.68	35.2	48.6	5013.33	16	85.67
G083	5	7	22.4	GOV.B.TWILL		36"	130	126	4		504	259	130.54	336.69	33.0	48.6	1529.37	5	78.32
G879	6	8	26.5	A.TWILL CLOTH		36"	130	123	990		121770	344	41888.88	50632.67	70.3	71.3	173162.36	647	194.23
				sacking (6) -->					1008		124038		42476.30	52073.04	69.0	56.2	179705.06	668	190.76
				Grand Total :					1015		124878		42884.54	52711.93	68.9	57.9	181251.64	673	191.16

Overseer

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Asst. Manager.(Fact.)

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Dy.G.M

G.Manager



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A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

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	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	251		42419	259	10986.52	16712.95	81.1	80.2	52304.46	106	310.94
G389	8	8	26.5	A TYPE, L. TWILL(S4)		36"	180	169	40		6760	355	2399.80	5483.81	47.2	45.9	14309.71	29	248.26
				sacking (6) -->					291		49179		13386.32	22196.76	73.8	63.1	66614.17	135	297.47
				Grand Total :					291		49179		13386.32	22196.76	73.8	63.1	66614.17	135	297.47

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

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Dy.G.M

G.Manager