

MURLIDHAR RATANLAL EXPORTS LIMITED

Unit : INDIA JUTE MILL

Daily Spinning Efficiency Report For 28-APR-24
(Based On Std Count, Speed, Twist)

Qual Code	Group Code	Frame Type	Qual Desc	Count Nomi Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod			B- Shift Prod			C- Shift Prod			TODAY TOTAL Prod			Target		Diff. Kgs.
								Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Prod. Kgs.	Eff (%)	
134	F	S/D 4 1/4 (120)	SACKING WARP	13	12.97	3600	3.67	13.5	6111	70.59	9.5	4273	70.15				23	10384	70.41	12536	85	-2152
151	F	S/D 4 3/4 (120)	SACKING WARP	13	13.75	3800	3.64	7	4015	79.28	7	4033	79.64				14	8048	79.46	8609	85	-561
166	F	S/D 4 3/4 (104)	SACKING WARP	13	13.75	3600	3.64	2	858	72.22	2	866	72.90				4	1724	72.56	2020	85	-296
167	F	S/D 4 1/4 (110)	SACKING WARP	13	12.97	3600	3.67	4	1710	72.73	4	1705	72.52				8	3415	72.62	3997	85	-582
168	F	S/D 4 3/4 (96)	SACKING WARP-13	13	13.75	3600	3.64	1	397	72.40	1	403	73.50				2	800	72.95	932	85	-132
79	F	S/D 4 1/4 (100)	SACKING WARP	9.5	10.34	3600	4	30	8555	72.96	29	7545	66.57				59	16100	69.82	19601	85	-3501
Sub Group Tot & Average Nomi Count				11.12	Actual Count :	11.70		57.5	21646	73.4	52.5	18825	72.5				110	40471	72.97	47695		-7224
95	C	S/D 4 3/4 (96)	SACKING WEFT	22	21.06	3200	2.7	5	3560	70.75	5	3560	70.75				10	7120	70.75	8554	85	-1434
Sub Group Tot & Average Nomi Count				22.00	Actual Count :	21.06		5	3560	70.8	5	3560	70.8				10	7120	70.75	8554		-1434
138	F	S/D 4 1/4 (100)	SEWING YARN	9.5	9.75	3600	4.09				3	736	68.06				3	736	68.06	919	85	-183
Sub Group Tot & Average Nomi Count				9.50	Actual Count :	9.75					3	736	68.1				3	736	68.06	919		-183
147	F	S/D 4 1/4 (100)	TEA BAG WEFT	8	7.96	3600	4.39	1	220	80.25							1	220	80.25	233	85	-13
148	F	S/D 4 1/4 (100)	TEA BAG WEFT	9	9	3600	4.28	1	260	81.78	2	500	78.63				3	760	79.68	811	85	-51
149	F	S/D 4 1/4 (100)	TEA BAG WARP	9	8.52	3600	4.28	11	2675	80.79	9.5	2211	77.32				20.5	4886	79.19	5245	85	-359
Sub Group Tot & Average Nomi Count				8.96	Actual Count :	8.56		13	3155	80.9	11.5	2711	78.0				24.5	5866	79.71	6289		-423
Grand Total & Average Nomi Count				11.47	Actual Count :	11.77		75.5	28361	75.4	72	25832	73.0				147.5	54193	74.16	63457		-9264

SUMMARY AT A GLANCE

Frame	Installed	Running	Idle
1 S/D 4 1/4 (100)	414	86.5	327.5
2 S/D 4 1/4 (110)	72	8	64
3 S/D 4 1/4 (120)	189	23	166
4 S/D 4 3/4 (96)	72	12	60
5 S/D 4 3/4 (104)	18	4	14
6 S/D 4 3/4 (120)	18	14	4
7 S/D 5 1/2 (80)	90		90
8 S/D 4 1/4 (104)	18		18
Total:	891	147.5	743.5

Quality	Frame Run	Spindle	Actual Prod	Target Prod	Efficiency(%)	Difference
SACKING WARP	108	11636	39671	46763	72.11	-7092
SACKING WARP- 13	2	192	800	932	72.95	-132
SACKING WEFT	10	960	7120	8554	70.75	-1434
SEWING YARN	3	300	736	919	68.06	-183
TEA BAG WARP	20.5	2050	4886	5245	79.19	-359
TEA BAG WEFT	4	400	980	1044	79.81	-64
	147.5	15538	54193	63457	74.16	-9264